

DAICEL
Sustainable Value Together



DAICEL CORPORATION

Basic Philosophy

Basic Philosophy

We place great importance on the Basic Principle concept, and in future will continue to hold this concept without being influenced by changing times.

**The company making lives better
by co-creating value**

Sustainable Value Together

Value co-creation ••• Understanding and communicating together with various partners, to jointly create new value

A background image of a globe showing the continents of North and South America, set against a blue sky with white clouds. The globe is centered and partially obscured by a blue horizontal bar.

Corporate outline

Corporate Outline

Corporate Data

| | |
|----------------------|--|
| Corporate Name | DAICEL CORPORATION |
| Incorporated: | September 8, 1919 |
| Capital: | 36.2 billion yen |
| Number of Employees: | About 2,800 (about 12,000 in the entire Daicel Group) |
| Head Office: | [Osaka] Grand Front Osaka Tower-B, 3-1, Ofuka-cho, Kita-ku, Osaka 530-0011, Japan |
| | [Tokyo] JR Shinagawa East Bldg., 18-1, Konan 2- chome, Minato-ku, Tokyo 108-8230, Japan |
| Website: | https://www.daicel.com/en |



Osaka
Head Office



Tokyo
Head Office

Corporate outline

DAICEL's Business location

as of July 1, 2020

Through **76** business bases in Asia, Americas and Europe,
Daicel group is developing its businesses.

A world map with a light gray background. Three regions are highlighted with semi-transparent colored circles: Europe (yellow-green), Asia (orange), and the Americas (blue). Blue curved lines connect these highlighted regions to a central point in East Asia. Above the map is a blue circular icon of a globe.

DAICEL group's Employee

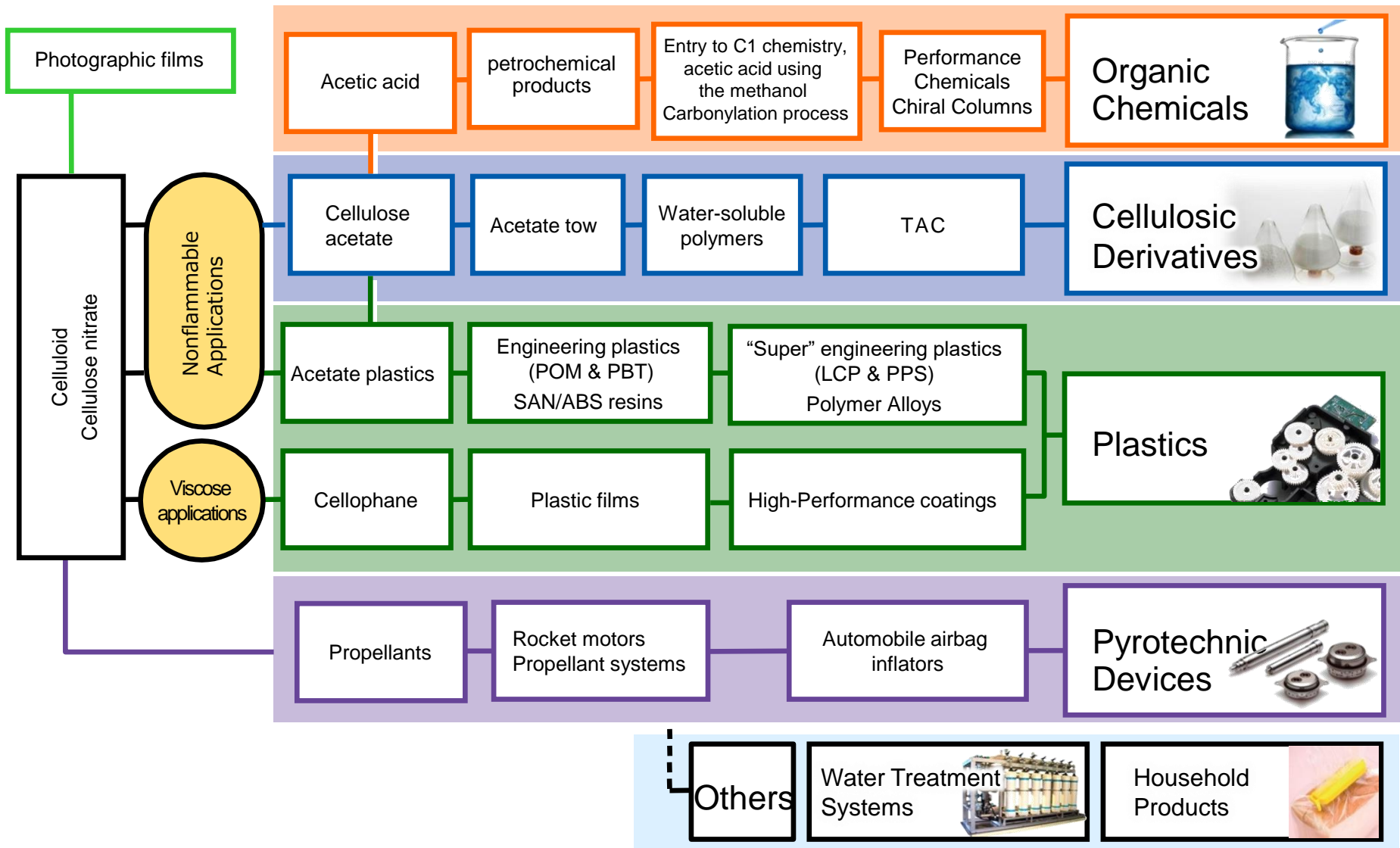
Around

12,000 people

In April 2020, Daicel reorganized its business segments.

Business overview

Process of Business Development




Organizational Structure Change (As of April 1, 2020)

We changed from conventional business departments by technologies and products to “Business Units (BUs)” based on target customers and markets on April 1, 2020.

The BUs are classified into two different SBUs – “Value-providing SBUs” and “Material-providing SBU”.

Organic Chemicals 

Cellulosic Derivatives 

Plastics 

Pyrotechnic Devices 

Value-providing SBUs

Providing common value to focused market

Material-providing SBU

Providing added value through the chain of technologies and materials cultivated over many years

SBU: Strategic Business Unit

Medical / Healthcare 

Smart 

Safety 

Material 

Engineering plastics and polymer products 

3D-PEIM

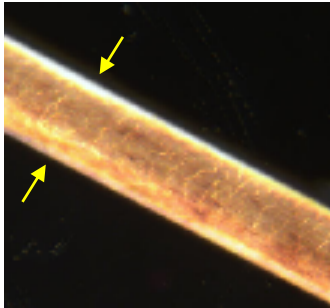
Silver nano ink "Picosil"

*Daicel Corporation
Smart SBU
Sensing BU*

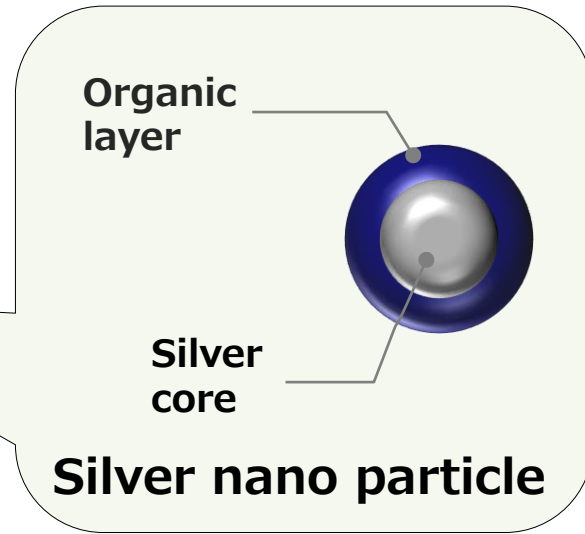
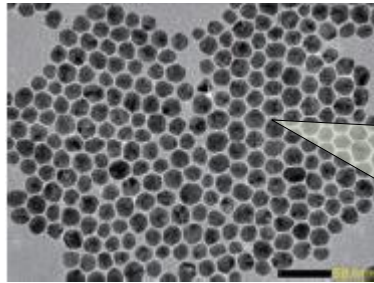


What is silver nano ink ?

Diameter of hair
0.1 mm



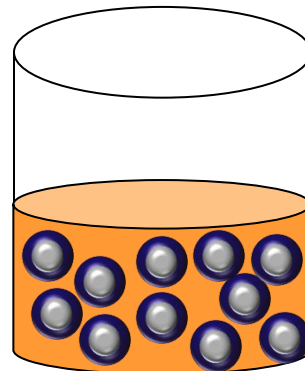
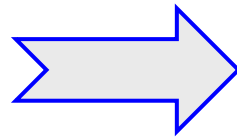
Silver nano particle
10 nm



1/10000

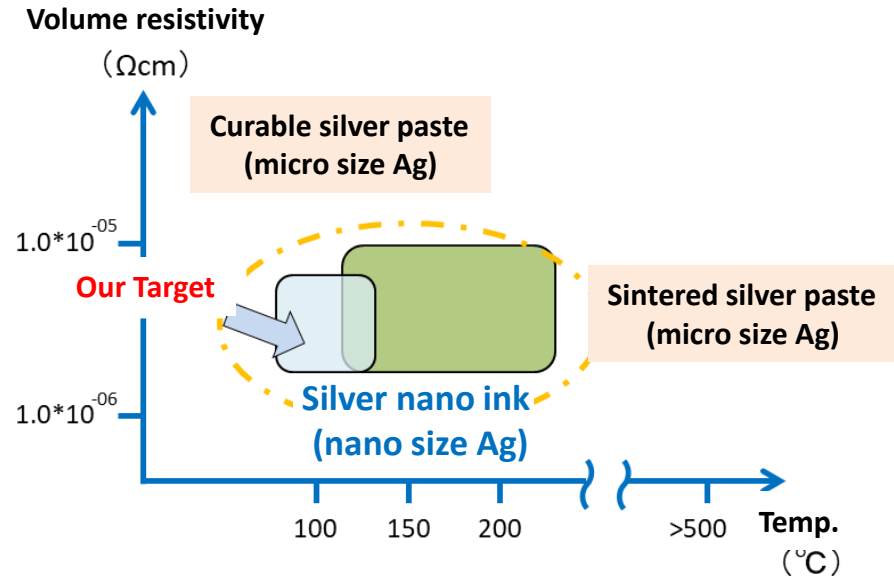
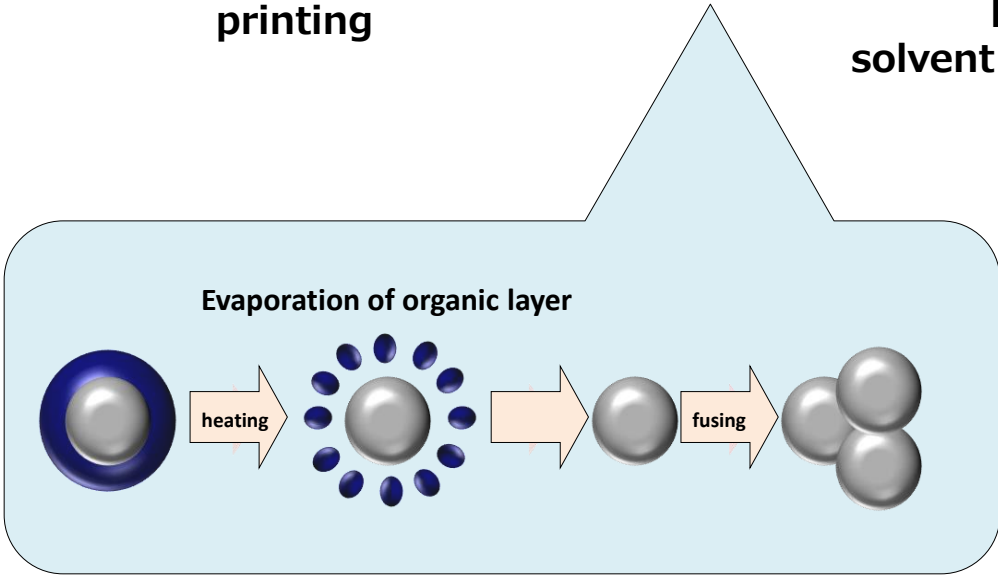
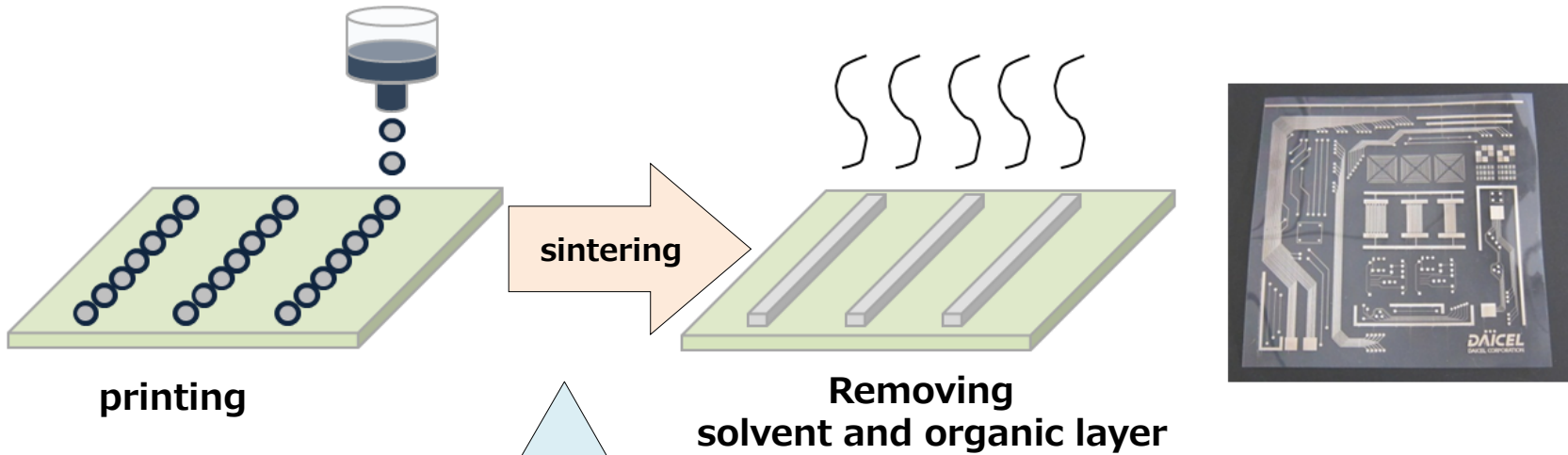

Silver nano particle

+ Solvent
(Additive)



Silver nano ink
"Picosil"

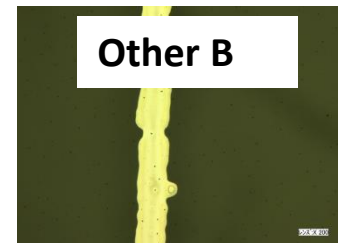
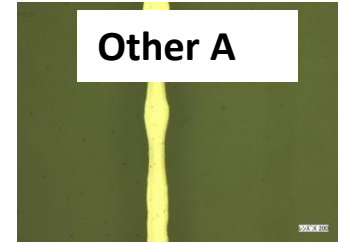
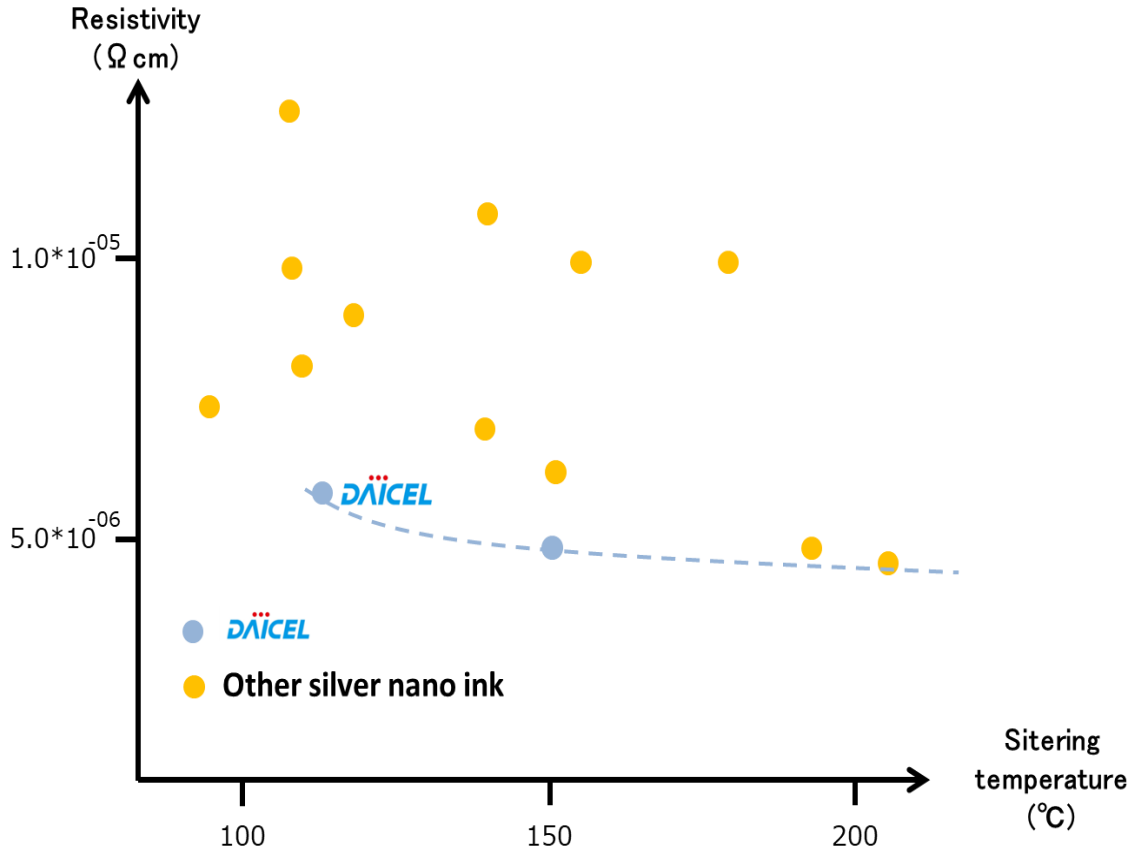
The Feature of "Picosil"



Comparison with other silver nano inks

【Resistivity vs sintering temp.】

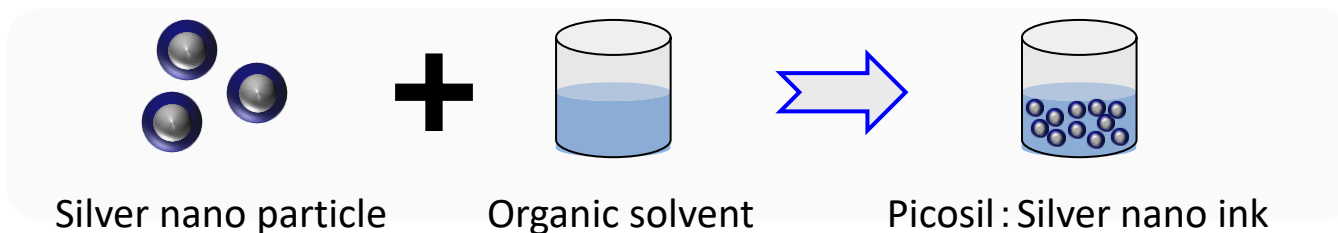
【Printed line by inkjet】





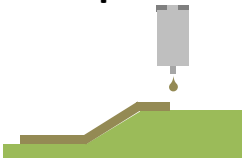
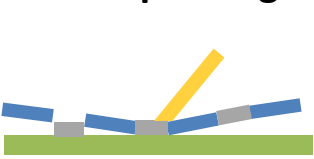


Straight and Sharp line

Low resistivity by sintering at low temperature

Lineup of "Picosil" and recommended printing method



| | | | |
|---|---|--|--|
| <p>product</p> |  <p>DNS163S</p> |  <p>DNS351S</p> |  <p>DNS409S</p> |
| <p>Viscosity</p> | <p>Low High</p> | | |
| <p>Recommended Printing method</p> | <p>Ink jet printing</p>  | <p>Dispenser</p>  | <p>Screen printing</p>  |

*Sample is available from small quant

"Picosil" for Screen printing

Features of "DNS409S"

"DNS409S" is designed for screen printing.

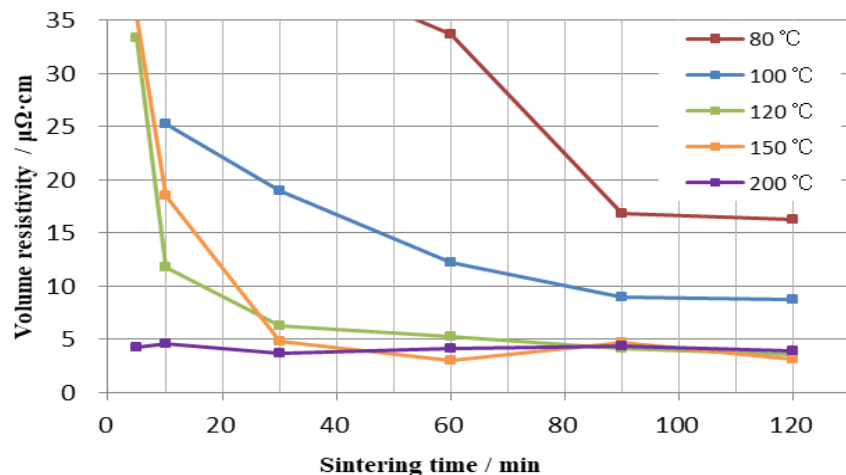
It can be sintered at low temperatures and obtain the low resistivity conductive layer.

◆ General characteristics

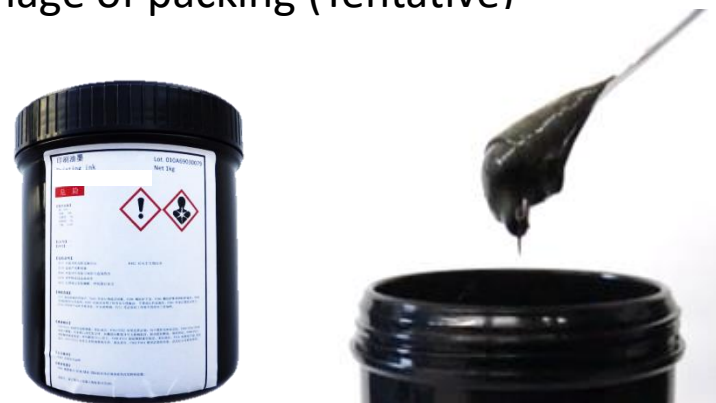
| Items | DNS409S |
|---------------------|---------------------------|
| Primary component | Ag particles |
| Appearance | Dark brown |
| Solvent composition | Non-water-soluble alcohol |

| Items | Unit | Value |
|--------------------|-----------------------------|-------|
| Volume resistivity | $\mu\Omega \cdot \text{cm}$ | 6.2 |
| Ag concentration | wt % | 67 |
| Viscosity | Pa·s | 90 |

◆ Relationship between sintering temperature and volume resistivity



◆ Image of packing (Tentative)

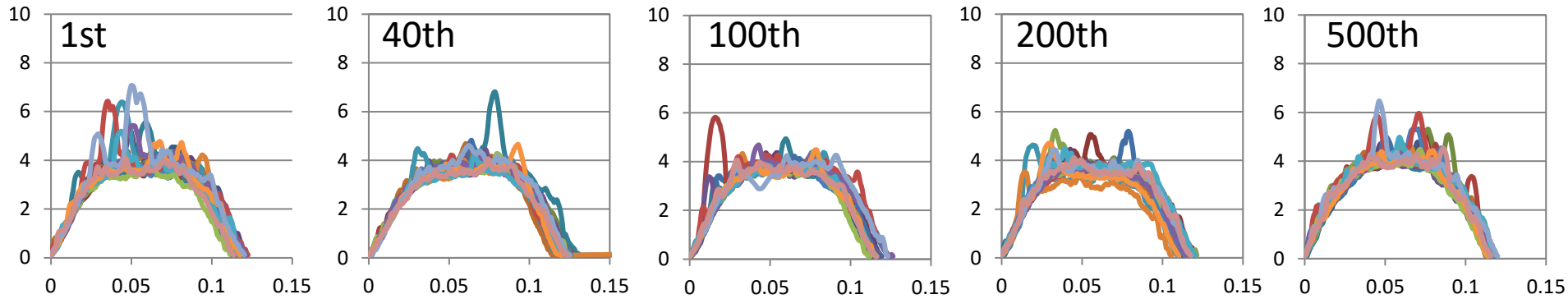


- Vessel material: HDPE
- Recommended storage conditions: 5°C

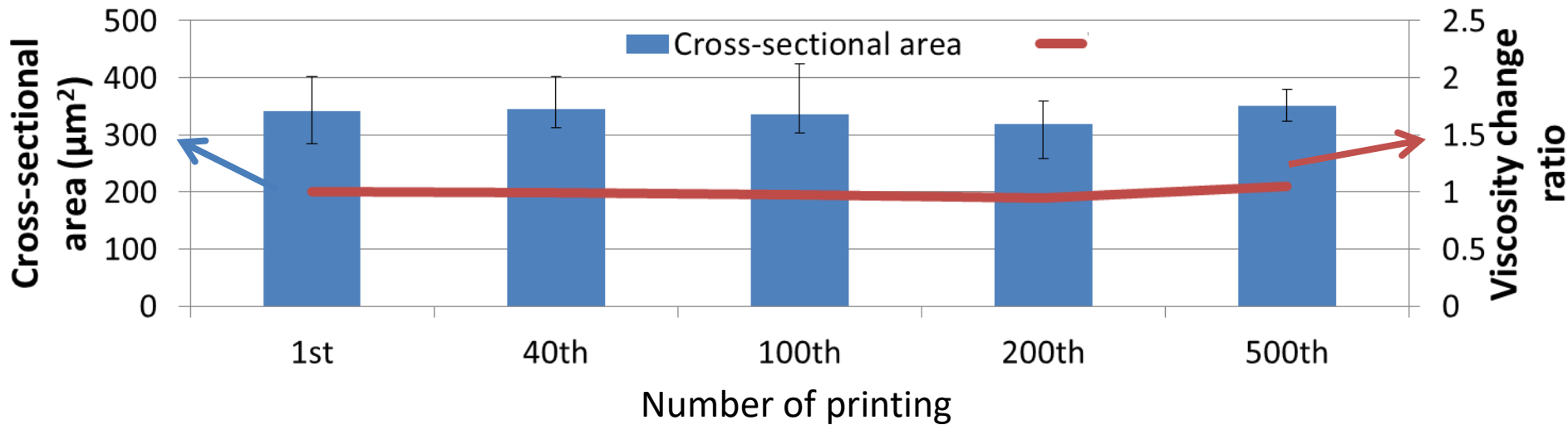
No significant changes of line profile, cross-sectional area and ink viscosity were observed, while 500 printing operations were performed. (Screen size: 15cm x 15cm)

◆ Line profile (20 lines of overlap)

X-axis : mm, Y-axis : μm



◆ Cross-sectional area (calculated from the line profile)



Example of printing sample

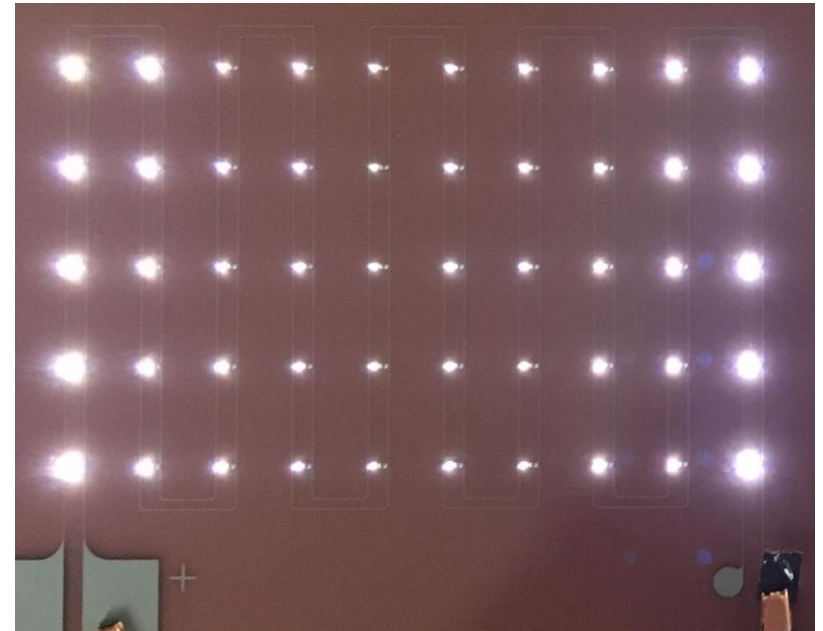
We examined the function of wiring between printed by our ink and curable silver paste.

| 【Ink】 | 【Printing method/Sintering condition】 |
|------------------------------|--|
| ①Picosil for screen printing | Wiring was formed by screen printing in same condition |
| ②Curable silver paste | Sintering temperature was 120 degree C |

①Picosil for screen printing



②Curable silver paste



Wiring formed by “Picosil” has low resistivity, so LED emit more shine.
(not disturbed by wiring resistance)